



#### References



FM 3-35.4, Deployment Fort-To-Port

FM 4-01.011, Unit Movement Operations

FORSCOM/ARNG Regulation 55-1, Unit Movement Planning

TM 55-2200-001-12, Application of Blocking, Bracing, Tiedown Materials for Rail Transport TEA PAM 55-19, Tie-Down Handbook for Rail Movements

TB 55-46-1, Standard Characteristics for Transportability of Military Vehicles and Other Outsize/Overweight Equipment



## Surface Transportation



 What if unit equipment is nonroadable?.... or is beyond organic lift capability?



...Then you must depend upon commercially provided service .... ..... like rail!



# Responsibilities -- General



- The deploying unit & installation both have planning and execution responsibilities for major rail activities
  - Rail loading/unloading Restraining Material
  - Rail site preparation

Rail car inspection



UM & O Railroad

#### Unit

- Major unit responsibilities:
  - Prepare rail movement plan
  - Submits movement requirements to the ITO (AUEL to DEL/OEL to UDL)
- Prepare equipment for rail movement
- Load railcars (under the technical supervision of the UMC)



# Unit Responsibilities (Cont)



- Specific responsibilities:
  - Appoint an OIC for the rail operation
  - Designate safety officer
  - Coordinate with Director of Public Works for blocking and bracing material
  - Provide trained load teams



# Unit Responsibilities (Cont)



- Ensure vehicles are properly prepared/config Removing canvas and bows
  - Securing moving vehicle parts
    - Packing, crating, banding, and blocking and bracing secondary loads
       Use FORSCOM/ARNG 55-1 & SDDCTEA Pam 55-19
- Coordinate logistical support for railhead ops Lighting, latrines, mess, and medical



#### Unit Responsibilities (Cont)



- Ensure tie-down teams have proper equipment
- Stage equipment
- Ensure sufficient numbers of cars are spotted
- Inspect rail cars
- Conduct safety briefings
- Prepare rail cars for loading
- Load and tie-down equipment on rail cars
- Provide all required HAZMAT documentation to ITO



# Installation Transportation Office Responsibilities



- Orders rail cars based on the deploying unit's rechiffentestailcars based on the shipping configuration of the
  - equipment (need accurate DEL/UDL) and prepares
- Official liaison with SDDC and the railway
- a क्रिक्ड प्राथमिक विश्व कि व
- Joint Inspection of railcars with railroad rep (for serviceability) prior to loading commencing
- Provides technical advice to units on blocking, bracing and tie down material

ef: FM 3-35.4, p.H-2 and FM 4-01.011,p.3-3



# Installation Transportation Office Responsibilities (Cont)



- Provide spanners as required
- Notifies the Unit on type and quantity of railcars, and railcar arrival schedule (cognizant of scheduled arrival date as POE - as listed in TPFDD)
- Publishes/maintains rail loading schedule according to the movement order/directive
- Joint inspection or loaded railcars with railway agent to ensure compliance with Army Regulations, AAR loading rules, or host nation rail rules
- Provides DD Form 836, if necessary for HAZMAT



# Director of Public Works (DPW)



- Provides B & B materials for
- dependentifits
  must determine
  requirements &
  provide in advance
  to the DPW.
- Provides tools, potable end loading ramps and



accietance ac required



#### SDDC Responsibilities



- Obtaining the railcars and the routing from the railroad that is supporting the move. Advises ITO of route restrictions (height or weight)
- Units can request assistance through the SDDC Operations Center at Fort Eustis, VA
- Unit Movement Teams from Deployment Support Brigades (USAR) are available to be dispatched to support unit preparation for movement
- Request SDDC assistance through the UMC/ITO



# Rail Carrier Representative Responsibilities



- Responsibilities

  Joint inspection with ITO rep before cars
- Inspection following ramp loading to ensure:

Loaded railcars comply with AAR rules

Final approval authority for accepting the rail loads



#### **OCONUS RAIL OPERATIONS**



- A Movement Control Team (MCT) normally performs the functions associated with the installation (ITO [ordering railcars, liaison with HN railway agent, inspection of railcars, technical advice etc])
- Area Support Group or Base Support Battalion provide blocking and bracing material and tools/assistance as required
- Unit determines movement requirements and submits them to the MCT
- Deploying unit prepares equipment (cleans and configures) - cognizant or pertinent regulations if



# OCONUS RAIL OPERATIONS (cont)



- MCT unit manages railhead ops in the marshaling and staging areas
- Deploying units provide drivers, tie-down teams, safety monitors, and other support personnel as directed
- Deploying unit documents its equipment and personnel for rail transport
- MCT unit consolidates and coordinates all rail movement with other en route nations and the carrier
- When rail is the primary means of deployment,



### Rail Load Planning



- TC-ACCIS/TC-AIMS II provides automated rail load planning capability
- Use FORSCOM Form 285-5-R for manual load planning







 Rail cars are obtained by ITO in the types and quantities required, based upon the deploying unit's

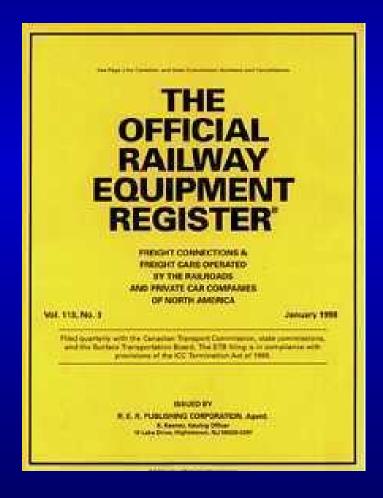


 requirements Deployment may be by commercial or 'DODX' railcars



# The Official Railway Equipment Register





- The Official Railway
   Equipment Register is
   used to determine the
   type of rail cars
   needed, and their
   associated capacity and
- Excempts for Trailer Train & DODX railcars contained in TM 55-2200-001-12

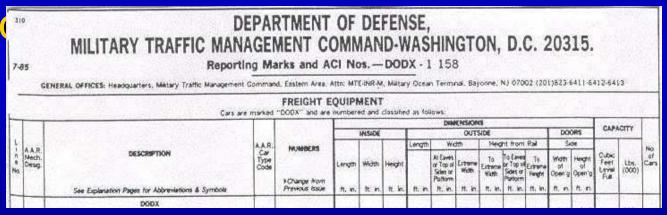


#### TM 55-2200-001-12



 TM 55-2200-001-12 (Appendix H-1), contains DODX table used to determine the types of DODX rail cars needed, and their

associated



 TM 55-2200-001-12 (Appendix G), contains information on commercial special-purpose railcars



#### Types of Trains



- Carloads (part of carrier regular train service) - average speed of 13 mph or 312 miles per day
- Unit train additional train
  - If not carrying dimensional (high/wide loads) use an average speed of 22 mph or 528 miles per day
  - For dimensional speed for planning

oad'



#### Railcars



- There are several types of railcars used for military exercises and deployments
  - Open Top Cars
    - + Flat Cars
    - + Gondolas





#### Railcars (Cont)



- **Closed** Cars
  - + Box car
  - <u>Specialty</u> Cars Multilevel
    - + Heavy lift
    - + TOFC
    - + COFC





# ITO Requests Rail Routing from SDDC



First Rail Line Spotting location
Camp
Swampy

Second Rail Line POE

SDDC obtains routing from rail company selected

















Question 1: Who is responsible for obtaining rail cars for the deploying unit?

Answer 1: The Installation Transportation Officer







Question 2: When railcars arrive on site, who is responsible for inspecting the railcars prior to accepting the cars from the rail carrier? Answer 2: The ITO is responsible for the initial inspection prior to accepting the railcars







Question 3: Who is responsible for providing the deploying unit with spanners for rail loading operations?

Answer 3: The Installation Transportation Officer.







Question 4: What established rules govern all rail movements in CONUS?

Answer 4: Association of American Railways (AAR) rules

# **RAILWAY FACILITIES AND** EQUIPMENT





# Railyards & Tracks







## Sidings



Siding # 2

Siding # 1

**Main Track** 

= Switch



# Spur



Spur line

**Main Track** 

= Switch



# Switch



Switch

Main Track





#### Wye Layout



**Branch Line** 

Wye Interchange

**Main Track** 

= Switch



# Combination Yard Layout







# Hank's Yard (FEVA)







#### Interchange



 Interchange point - area where trains are handed off to other carrier





#### Defense Freight Rail Interchange Fleet (DFRIF)



 Mainly used for overdimensional equipment or to meet deployment time constraints

DODX 29000 **DODX 960** 

#### <u>Flatcars:</u> General Purpose 1477 Special Purpose lank cars: General Purpose Special Purpose Special Purpose Refrigerated **Escort Cabooses** 6 **Guard Cars** Spec Lease †OTAL DODX: 2070



#### ASMP Railcar Requirements



- Part of DFRIF sited at PPPs to support rapid deployment (restrictions on use)
- DA DCSOPS sets priority on which installation get railcars first.
  - Ft Stewart 233
  - Ft Hood
  - Ft Carson 85
  - Ft Campbell 236
  - Ft Benning 62

**AMCCOM Installations:** 

185 198 cars at

12 Ammo Plants



#### SDDC Managed Railcars -



#### Total rail fleet: Approximately 2,070

T. HOOD

FT. CARSON

85

140

MCLB BARSTOW

43

FT. CAMPBELL

**85** 

**CAMP LEJEUNE** 

FT. BENNING

**62** 

FT. STEWART

MCLB ALBANY 95

566 -140 TON FLAT RAILCARS 335 -100 TON FLAT RAILCARS

\* PRE-ASSIGNED IN ORDER TO RESPOND TO CONTINGENCIES

#### **RAIL FLEET:**

TANK CARS: 375 FLAT CARS 1.477

**30** 

6

**BOX CARS:** 

REEFERS:

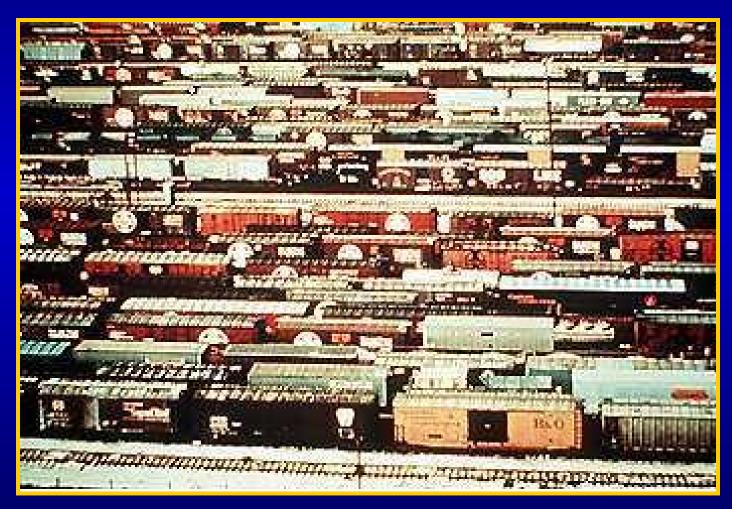
CABOOSES:

SCHNABEL:



## Railway Equipment







#### Flat Cars



- Ideal for transporting military cargo and vehicles
- Equipment
   may be carried
   on DOD or
   common
   carrier flatcars





#### DODX 40000 Series 68' Flat Car



- 40000 Series
  - 140 TonCapacity
  - OnlyDODXrailcar tomoveM1A1





#### DODX 41000 Series 68' Flat Car



- 41000 Series
  - 85-100 Ton
  - Most have spanners, chains & container pedestals





#### DODX 42000 Series 89' Flatcar



- 42000 Series
  - 85 -100 ton capacity
  - Used for wheeled, light tracked vehicles
     & containers



Chain tie-down with lift up container pedestals



## DODX 42000 Series 89' Flatcar (Cont)





Some have no integral spanners



# Conventional Flat Cars







# Chain Tie-down Flat Cars



Wooden orsteeldeck

Center or center and

Preferred type for unit moves (less B&B and quicker to load)





#### Types of Flat Cars







 Flatcars without side rails are easier to load, and wider vehicles more easily accommodated



#### Bi-level Flat Cars



 Taller vehicles on upper level





#### Multilevel Flat Cars



- Ramps are used to load the upper levels
- Small wheeled vehicles, protected





#### Trailer on Flatcar (TOFC)







# Container on Flatcar (COFC)







# MHE Support (TOFC)







#### Boxcars



- US Boxcars in domestic service have a capacity of about 100k lbs., or over 3900 cu feet.
- Ideal for commodities requiring protection from weather or susceptible to pilferage: foodstuffs, medicines, 58 electronics spare





## Tank Cars







#### Gondola Cars



If car sides are necessary to keep bulk

loads from shifting use

gondola cars

Conex





#### Hopper Cars



 Cars can be either covered or open at the top

 Used for transporting loose bulk commodities
 like gravel and

coal



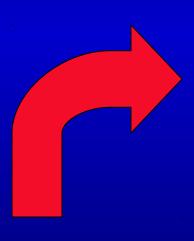


# Switch Engines



Used to switch rail cars in and out of a

loading area.







#### Line Haul Locomotives







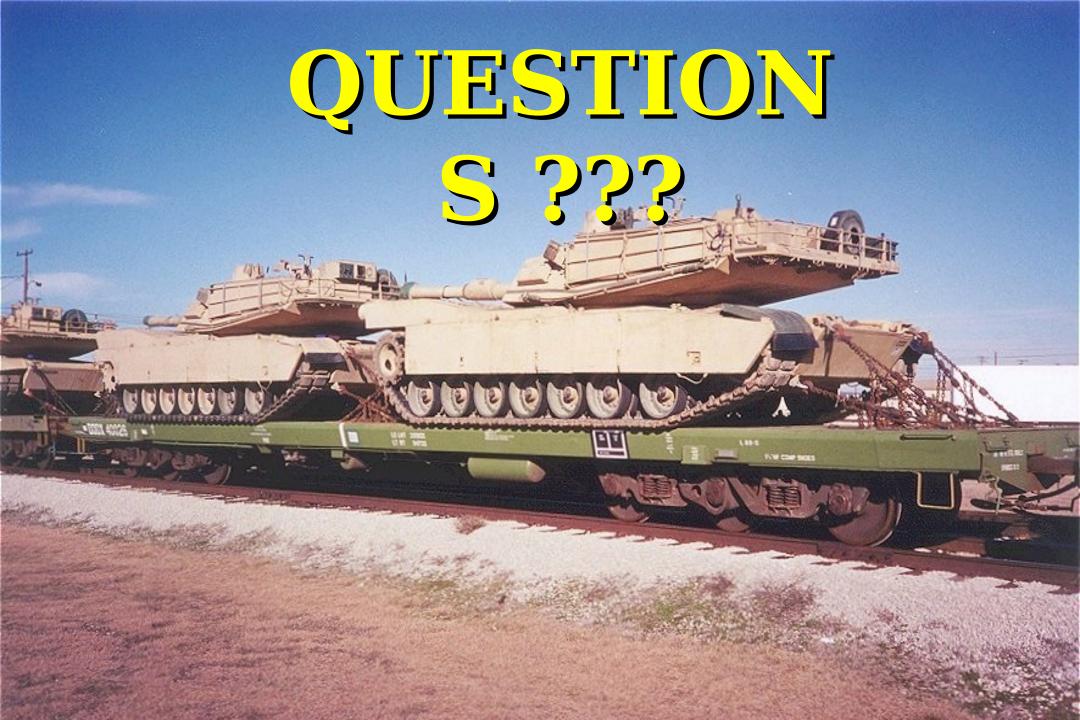
#### Caboose



- Not used on civilian trains
- trainsOnly usedwhenescortrequired

















## On Learning



Question 1: What enhanced rail deployment capability does the Defense Freight Rail Interchange Fleet (DFRIF) provide?

Answer 1: Pre-positioning of railcars at selected installations provides flexibility to quickly load military equipment for deployment operations.





## On Learning



Question 2: What type of railcar is ideal for

transporting wheeled and tracked vehicles and oversized equipment?

**Answer 2: Flat Cars** 





# Preparing Unit Equipment for Rail Movement



 The deploying unit is responsible for preparing its vehicles and equipment for rail movement





#### General Guidance



- Don't carry ammunition and fuel (as a secondary cargo) together on any vehicle of a rail movement
- Place warning placards on all sides of hazardous cargo loads
- Load unit equipment in organic vehicle to the greatest extent possible. Secure equipment loads properly
- Lock and seal sensitive materials



# Preparing Vehicles Prior to Loading



Vehicle Preparation Requirements:

All lifting and tiedown shackles attache FGei Clasks no more than 3/4 full Canvas and bows removed or banded



Check all tire inflation and condition



# Preparing Vehicles Prior to Loading (Cont)



- Old series vehicles (eg HMMWV) roll down side windows, lower windshields, turn mirrors inward
- New series vehicles (eg PLS, HET, HEMTT) windows must remain up because of potential rail damage to electronic transmission and central tire inflation systems. Protect with plywood, cardboard or double layer of bubble wrap
- Do not cover headlights, windshields or mirrors with tape Ref: FM 4-01.011,p.3-3/4 and FORSCOM/ARNG Reg 55-1, p.35/3





# Preparing Vehicle Prior to Loading (Cont)



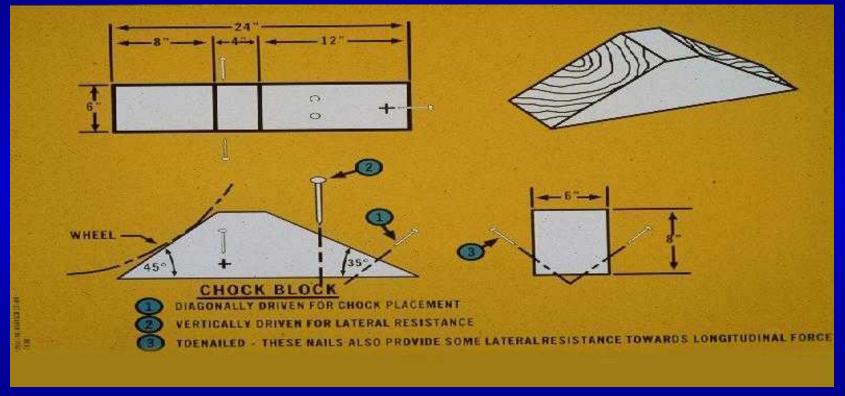
- Reduce vehicle configuration based on information contained in movement
- Sæærre any materials or
- Bandsmaust be approved by AAR.
- Ensure that hood latches are functional and secure.





# Blocking and Bracing Materials





 Blocking & bracing references contained in both TM 55-2200-001-12 & SDDCTEA Pam 55-19



## Rail Site Facilities





Lighting

#### Medical support





# Rail Site Facilities (Cont) Command and control facilities



- - Lighting
    - Latrine facilities



Warming Tent

- Messing
  - Medical support





- Appoint Safety OIC or NCOIC and OIC conduct risk assessment before commencing loading
- Qualified and properly equipped medical personnel on Bitlef all soldiers on established safety procedures prior to loading commencing:
- All loading personnel MUST wear leather gloves and hard hats/helmets. Goggles and safety boots are also
- Fecorighteloading ops, ensure adequate lighting and that personnel have reflector vests and flashlights
- Personnel will not jump between or from railcars use steps provided (running on railcars is also prohibited)
- Do not crawl under or walk between railcars
- Do not step or walk on the rails





- Never walk backwards on rail cars
- All vehicles being loaded/unloaded on a railcar must have a car guide (on the rail car in front of the vehicle) and two side guides (one on the ground on each side of the vehicle being
- molyethe car guide gives instructions to the vehicle driver - side guides keep car guide advised of how close the vehicle is to the edge
- Cathquides escort vehicle onto ramp and railcar and must stay in clear view of the driver at all times



Car guide should stay one (Cont) railcar ahead of the vehicle being guided. If a vehicle is already on railcar assume a secure and observable position on or beside the parked vehicle so that you cannot be pinned between the moving and parked vehicles



Car guides must use uniform hand signals (drivers mustalso understand this signals)





- Ensure spanners are properly aligned, set and secured before a vehicle drivers over them. However, do not stand beside spanners when a vehicle is driving over them
- Reduced speed is used when driving vehicles onto railcars
- Personnel stay clear of main track and railcars when vehicles are moving on them (unless a designated guide)
- No sleeping in or around rail cars
- Be aware of overhead electric power lines
- Display a blue flag on the track behind the last car being loaded so that o Ref: FM 4-01.011,p.A-1/2 and FM 3-35.4, p.H-



### Rail Site



- Rail site must be clean and free of debris.
- Ensure spanners are available.
- Ensure that MHE is on site for equipment the requires MHE support





# Inspection of Railcars



- Rail cars are inspected prior to being positioned at final loading locations
- Purpose of inspection is to determine the cars suitability for the intended equipment/vehicle loads
- After railcars are accepted, Military accepts full responsibility to comply with AAR rules



# Inspection of Railcars (Cont)



- Deploying unit and ITO representative inspect railcars prior to loading equipment. Checks include:
  - Doors on closed cars open and close and interior is free of debris
  - Open car decks are free of residue and old blocking & bracing materials
  - Chains are present and serviceable on chain rail cars





Excerpts of AAR
 Rules contained
 in TM 55-2200-001 12

 Contains Tie-down Information for Mil Vehicles & Equip

 Abide by host nation rail rules and regs OCONUS TECHNICAL MANUAL

TRANSPORTABILITY GUIDANCE

APPLICATION OF BLOCKING, BRACING, AND TIEDOWN MATERIALS FOR RAIL TRANSPORT

This copy is a reprint which includes current pages from Changes 1 through 4.

HEADQUARTERS, DEPARTMENT OF THE ARMY MAY 1978



## **AAR Loading Rules**



The AAR makes no provision to protect cargo from the elements or other forms of damage





# AAR Loading Rules (Cont)



 The loading rules are applicable to both the railroad

and the ITO/Unit.

Railcar load and weight limits must not be exceeded

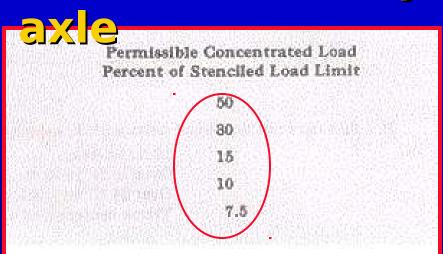


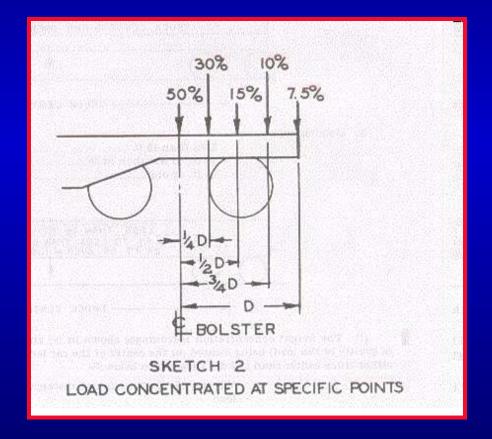


# AAR Loading Rules (Cont)



One-half the load limit of the railcar must not be exceeded on any







# AAR Loading Rules (Cont)



- Balance load evenly on car
- When loading large and heavy items not covered by rules, load largest dimensions and heaviest weight on the floor to prevent tipping

Items having a high center of balance (CB) must be secured to prevent tipping while in transit

92



# AAR Loading Rules (Cont)



- Loads must be adequately secured to the railc
- Railcars must be suitable for the safe transportation of the load, and the load must not exceed the width and height restrictions over the proposed route



#### **HAZMAT**



- IAW Title 49, CFR and DTR Part II
- Consider exclusions, marking and placards
- If exemption required SDDC will request from carrier
- Carrier provides certificate needed for movement of Class 1 explosives
- Rail cars used for shipment of explosive must be properly sealed with an Army approved seal

# code of stal regulations

**Transportation** 

19

PARTS 100 TO 185
Revised as of October 1, 1998

Ref: FM 3-35.4, p.H-4



## SENSITIVE/CLASSIFIED MATERIAL



- When shipping sensitive or classified material by rail, commanders may be required to provide guards or escorts
- Cargo guards and escorts maintain surveillance over the military equipment during the journey and notify railroad personnel of any problems
- Escort supervisor given copy of trip itinerary (interchange points, stops etc)
- Escorts have portable radios and are given safety and ROE briefs prior to departure



#### **ESCORT/GUARD DUTIES**



- Detailed in Appendix A of FM 4-01.011, Unit Movement Operations
- Conduct cargo check one to two hours before departure
- Cargo checks whenever train stops for 30 minutes or more (check for cargo shifting, tampering [eg, missing seals], and missing or damaged cargo)
- During stops guards staggered along both sides of the
- train
- Incident reports to SDDC, immediately incidents that could delay a shipment er



## Preparation of Railcars



- Deploying unit check chain tie-downs and positions them on the railcar deck to avoid having to reposition chains after vehicle are loaded.
- Unused chains are placed in the channels to prevent them being damaged.
- Ensure railcar brakes are applied and chock rail wheels to prevent the railcars shifting



# Vehicle and Equipment Loading



- Prior to loading, stage vehicles in the order the will be loaded
- Most common and expeditious method for loading vehicles on flatcars is the "circus" method are equipped with spanners used as roadbed (spanners adjusted as required for each vehicle type)
   All vehicles loaded on rearmost car, then

moved forward t Ref: FM 4-01.011,p.3-3 and FM 3-35.4, p.H-



# Vehicle and Equipment Loading (Cont)







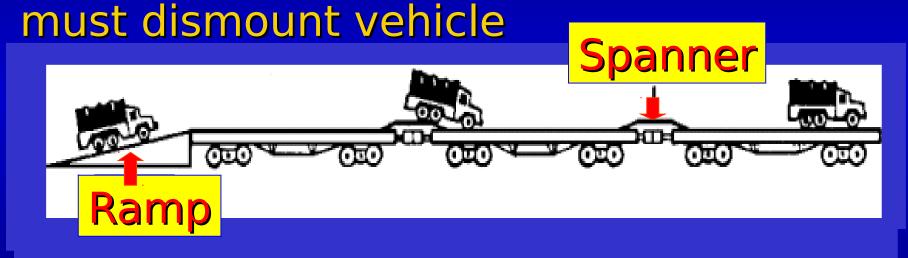
Vehicles being loaded by the "circus" method



## Loading



 Prior to loading the vehicle onto railcar, all personnel with the exception of the driver



 Rail guide should be one car ahead of vehicle or positioned not to be caught between vehicles



## Loading (Cont)



- Ensure spanners are properly positioned & capable of supporting the heaviest load anticipated
- At least 12" of spanner should overlap the rail car deck
- Most track vehicles don't require spanners between
- between railcars of uneven deck heights, be sure to place dunnage under the spanner to prevent it from slipping Dunnage





## Loading (Cont)



- When driving on spanners, maintain a constant
- speed.Avoidjamming on brakes or reversing





## Vehicle Spacing



- Vehicles require
   a minimum of 10
   inches of space
   between
   vehicles.
- Ensure sufficient space around top mounted brake wheels for operation



Wrong spacing



# Loading Multilevel Cars



 Exercise caution when loading vehicles on or moving vehicles through multilevel rail car

Check deck heights

 Decks may be different heights causing vehicle to strike the upper deck.





## Setting Vehicles



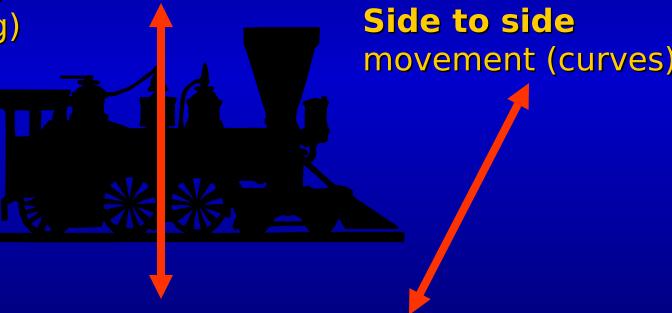
- After positioning vehicle on railcar, vehicle operator:
  - Places transmission in neutral, secure with w
  - Sets parking brake, secure with wire
  - Places battery switches in "off" position



## Force Applied to Railcar Loads



Front to back movement (coupling, start-up and stopping) **Vertical** movement (dips in track)



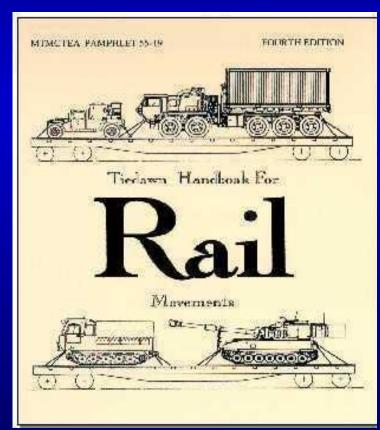
#### <u>THIS IS WHY WE TIE DOWN VEHICLES/EQUIPMENT</u>



## Tie-down Procedures



- When securing vehicles use these techniques:
  - Inspect chain assemblies and components (for damage, missing parts and proper operation) Apply chains in pairs and equal numbers front and rear 107





## Tie-down Procedures



I Ensure in turntable type winches that the chain is taken up on the underside of the





Backwards

**Proper Position** 





- Ensure proper wire or chain tension
  - Place tension on chain or wire rope to allow no more than one inch deflection when supporting the weight of a full grown man







- Secure excess wire rope or chain to the tension bearing part of the wire rope.
- On chain devices, secure open-faced hooks to chain link with wire or nylon tie strap.
- Lock chain-tightening device with wire.
  - Turnbuckles must have jamnuts tightened wrench-tight using two wrenches

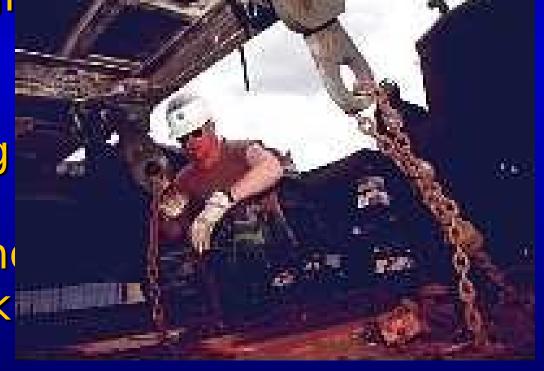




Secure chain through tie-down points at

forty-five degree angle

Pull chain tight as possible, ensuring that there are no twists or kinks, and secure chain hook to chain.







- Hand tighten turnbuckles first, then continue to tighten with open end or crescent wrench until 1/8 inch of the rubber compression ring shows.
  - Store used chain assemblies in the rail car channel



## Loading and Tie-down Checklist



Checklists should be distributed to the loading

tea Loading and Tiedown Checklist follor For Vehicles on Chain Tiedown Flatcars NOTE: Copies of this page should be distributed to loading teams. Make certain all hood latches are secured. Leave at least 10 inches between vehicles. Check for proper brake wheel clearance. Do not cross the chains. Use symmetrical tiedown patterns. Secure tiedowns at approximately 45° angles.

he



# Loading and Tie-down Checklist (Cont)



### Checklist Cont:

- Seat and lock chain anchor or winch.
- Secure shackle in tiedown provision with wire tie or cotter pin.
- Pull chain tight and attach hook above the compression unit.
- Tighten chain.
- Use appropriate tool.
- Make sure chain is not kinked or binding.



## Loading and Tie-down Checklist (Cont)



### Checklist Cont:

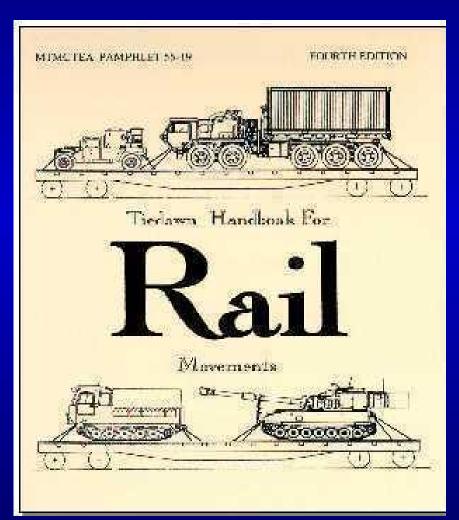
□ Secure hooks with wire or nylon tie straps.
 □ Make sure turnbuckles are wired or locked.
 □ Tighten jamnuts with two wrenches.
 □ Do not secure chains to axles or springs unless figure shows to.
 □ Make certain turrets and guns, radiator doors, side skirts, outriggers, crane booms, expansible van bodies, and so forth are secured from extending up or over the side of the flatcar.



### TEA PAM 55-19



- App A: Trucks and Trailers
- App B: Tracked and Wheeled Armored
- Yehicles
  App C: MHE &
  Construction Equip. &
  Non-Vehicles
- Distribute check lists for tie-down procedures on page 34 and for 40000series Flatcars





### Trucks up to 80,000 lbs

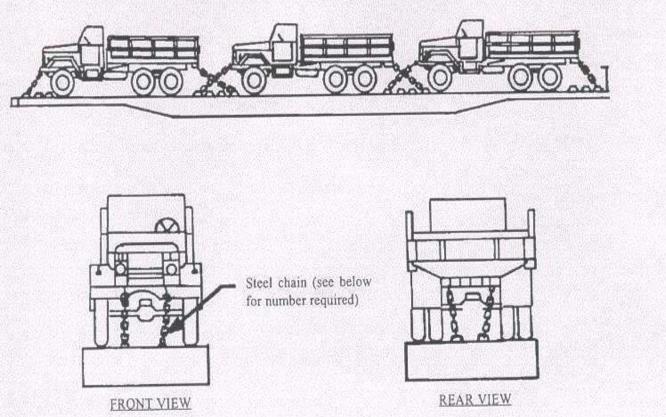


Chain Tie-down

- Alloy Steel Chain 3/8" and ½



- TEA PAM
55-19
App A
page A-2





# Final Inspection



 Final inspection is made after the railcars are loaded to ensure that the contents are loaded, blocked and braced in compliance

with AAR loading rules.

The rail
 representative
 is the final
 approving
 authority for





### Intransit Visibility



n
3310
3
O NRSES
e cee





**MSL** 

Reader

TC-AIMS II





**ITV Regional Server** 



### Unloading



 Railcars off-loaded promptly at POE to allow return for further use and to avoid demurrage or detention charges (usually

within 48 hrs)

 Units must remove blocking, dunnage and banding from unloaded cars before release to the carrier

















### On Learning



Question 1: What is the procedure used in the "circus loading" of unit equipment on railcars?

Answer 1: The "circus loading" method uses flatcars as a roadbed with spanners between the railcars. Vehicles are loaded from the rear most railcar and then moved forward to their assigned locations.





### On Learning



Question 2: What is the minimum amount of space that must be maintained between vehicles that are secured to the railcar deck? Answer 2: AAR rules require a minimum of 10 inches between vehicles.





### On Learning



Question 3: What reference provides a checklist for loading and tying down unit equipment on railcars?

Answer 3: SDDC TEA Pam 55-19, Tiedown Handbook for Rail Movements





